

Application Serial No.: 09/6, 726  
Amendment Dated July 23, 2003  
Reply To Office Action of April 23, 2003

### Amendments to the Claims

The following listing of claims will replace all prior versions and listing of claims in the present application:

#### Listing of Claims:

1. Canceled.

2. (currently amended) A method of forming a bag for containing a charge, said method comprising the steps of:

(a) forming an envelope having a closed first end and an open second end having peripheral edges and being located apart from the first end and through which the charge may pass, the open second end having peripheral edges;

(b) shaping the envelope at the open second end to form a closure to the bag by performing the following steps:

folding the peripheral edges of the open second end outward in a direction away from each other and away from the open second end; then

folding the peripheral edges of the open second end, previously folded outward, inward in a direction toward each other and toward the open second end ~~the peripheral edges of the open second end~~ to form a turned-up flap and an outer envelope located proximal thereto, the turned-up flap having proximally located parallel edges and the outer envelope having proximally located parallel edges;

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forming an inner closure fold for internally closing the bag by folding the  
proximally located parallel edges of the turned-up flap; and  
forming an outer closure for externally closing the bag by folding the proximally  
located parallel edges of the outer envelope.

3-7. Canceled.